

#### **Cost Competitive Bio-Aromatics**

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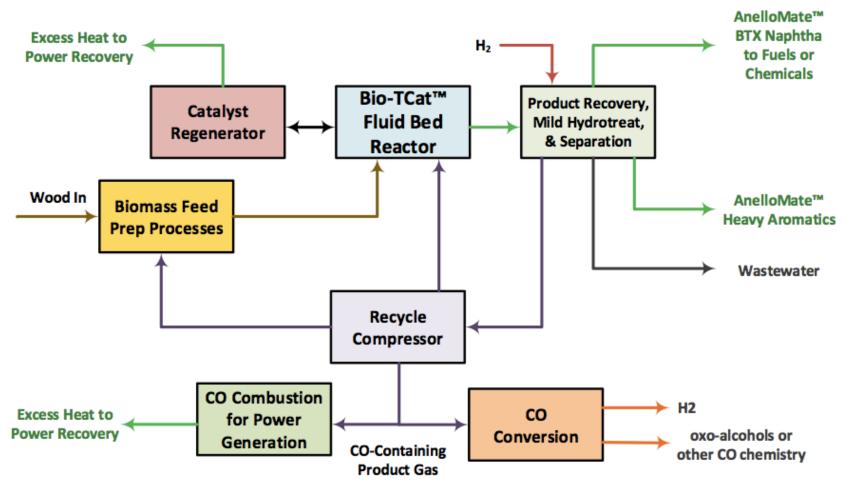






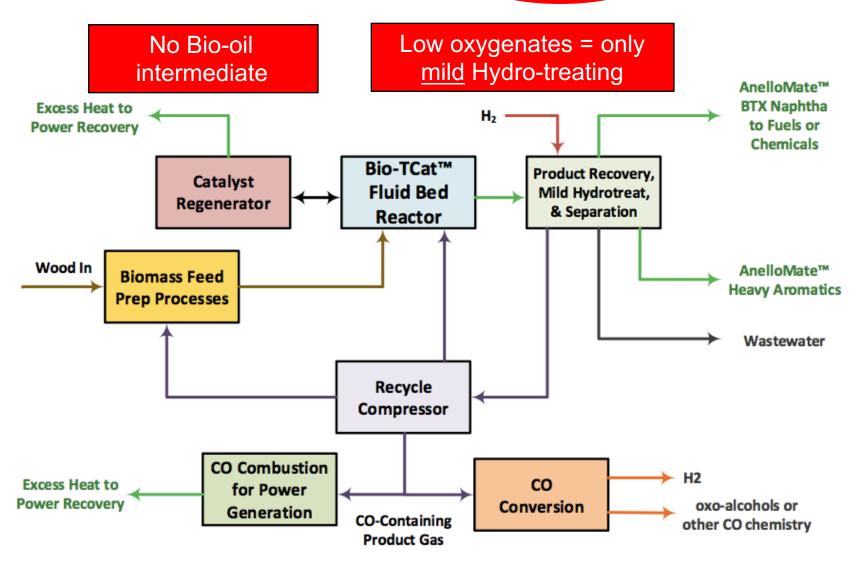
#### The Bio-Tcat™ Process is low cost

#### Thermal Catalytic Biomass Conversion





## Single step reactor process produces not





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## Cost Competitive with Petro-BTX

 Renewable, cheap & abundant non-food feedstocks, eg., wood, corn stover and bagasse. Not sugar.

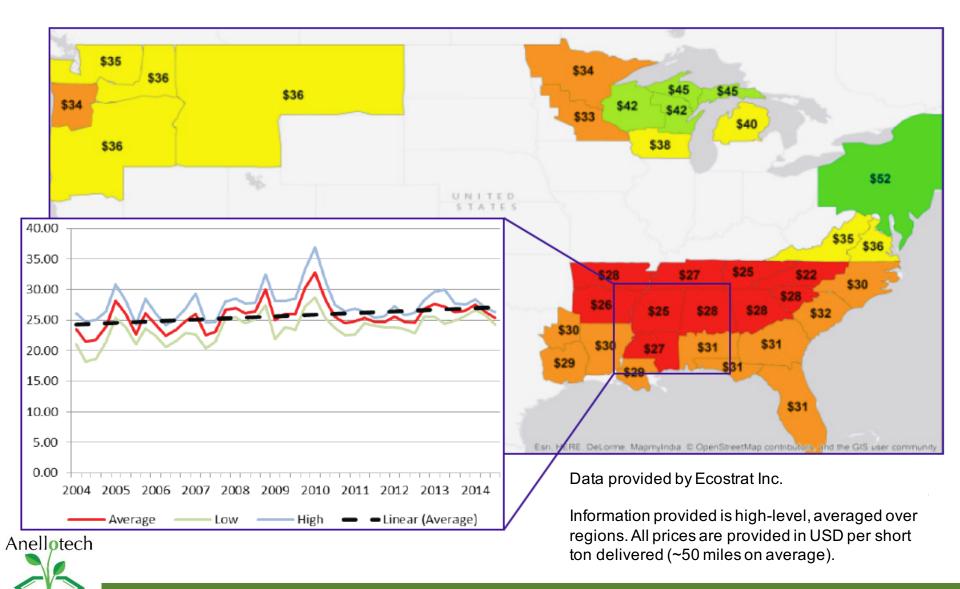
	Pricing Source	\$/lb	\$/tonne	% C+H	\$/tonne C+H
Biomass	DOE / Ecostrat		60	54	111
Sugar	Bloomberg	0.18	400	47	851
Cellulosic Sugar	Marketing Presentations	0.12	270	47	574

- Efficient one-reactor catalytic process
  - Process goes directly from biomass to BTX in one step
  - Eliminates highly oxygenated bio-oil intermediate found with multi-step pyrolysis
  - Avoids associated need for substantial amounts of costly hydrogen

Cost + Bio ⇒ Large addressable market of \$100B+ across multiple vertical end markets



# Softwood Pulpwood Price Trends in the US as of 2015



#### Meet the Anellotech Alliance

Technology, Catalyst, Engineering, Marketing

#### Anellotech

- ✓ Program Management
- ✓ Research & Development
- ✓ Pilot Plants



- ✓ Process Development
- ✓ Modeling & Hydrodynamics
- ✓ Scale-Up



- Catalyst Technologies
- ✓ Formulations
- Catalyst Supply



- Process & Plant Design
- Technology Licensing & Marketing
- ✓ Start-Up & Operations Support

## **Suntory**

#### Global consumer beverage company with market-leading brands

- \$20B in annual revenues; 37,000 employees
- **Promotes** various initiatives reduce to environmental impact throughout entire value chain
- Features 30% plant-derived PET packaging in Japan
- Pursuing the development of a 100% bio-bottle through Anellotech partnership

Already provided over \$15 million funding to **Anellotech program since 2012** 



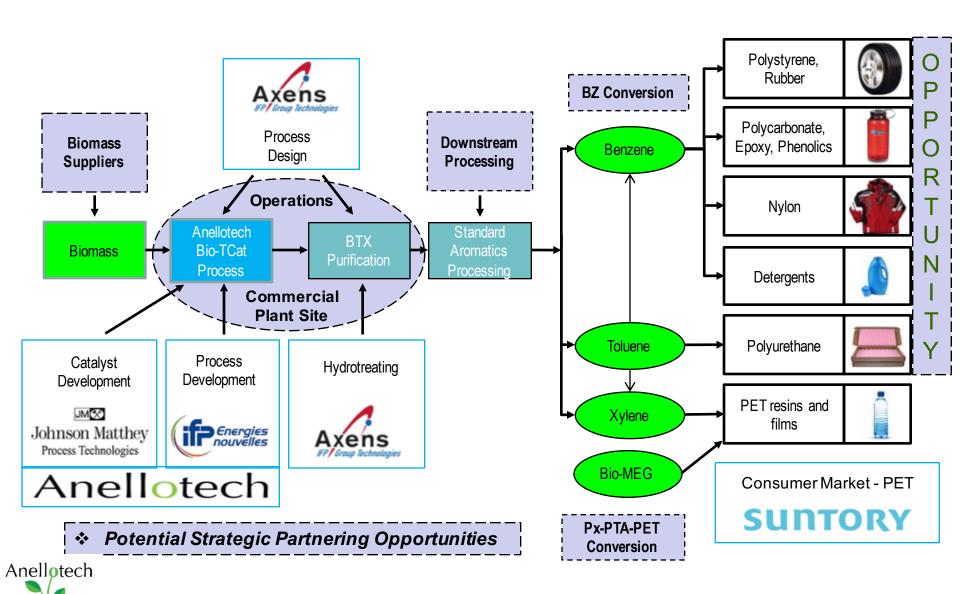


Suntory Tennensui Mineral Water in 30% Bio-PET Bottle



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#### **Partnering Opportunities**



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## Commercial Development Plan

- Completed construction of TCat-8™ fully-integrated 25 meter-tall development and testing facility
  - Jointly designed by Anellotech and IFPEN over 18 months
  - R&D catalyst under joint development by
     Anellotech and Johnson Matthey since Sept 2014
  - Installation and operations in 2016 at South Hampton Resources' facility in Silsbee, Texas
- TCat-8™ studies to confirm the viability and suitability of the Bio-TCat process for scale-up
- Generate the data needed to design commercial plants
- After verification of the continuous operation of TCat-8, Suntory plans to move ahead with studies to consider the development of the first commercial-scale Bio-Tcat™ plant







#### South Hampton Resources

Proven track record of efficiently and safely constructing, hosting and operating

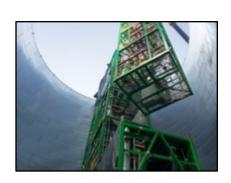
chemical projects

 Operating contractor/site host for TCat-8 at Trecora subsidiary SHR in Silsbee, TX

 Leveraging deep experience and expert staff of chemical plant operators, maintenance craftsmen, plant supervisors, ESH and analytical personnel







May 2016

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# IFPEN Expands Involvement Dec. 2015: Additional Resources in USA & France



Three full-time senior IFPEN engineers and technical experts at Anellotech site for 2 years beginning in 2016

Extensive activities at IFPEN's Lyon, R&D center

- Catalytic reactor modeling
- Catalyst regenerator design
- Analytical
- Aromatics processing





#### 100% Strategic Partner Funded

#### **All Motivated for Commercial Success**

- Development partners' involvement highly motivated:
  - Future licensing and engineering services revenues
  - Catalyst sales to licensees
- Our operating company partners are motivated by <u>first</u> availability of cost competitive bio-aromatics.
- Additional funding/strategic partners sought to support development and participate in the future success of the Bio-TCat technology.
  - Aromatics derivative producers and consumers (i.e. brand owners)
  - Refiners
  - Biomass feedstock and equipment suppliers



Highly interactive, results-driven collaborations, focused on commercial process <u>economic</u> success.

# Aggressive new partners sought to leverage an established platform

Suntory is pioneering Bio-pX for 100% renewably produced PET

p-Xylene
Demand Generation

- Additional plants needed to serve PET followers
- Cost-competitive aromatics stream enables:
  - First mover advantage in industrial chemicals & polymers
  - Fuels play



#### Finally - a Renewable source of Benzene

Product	Benzene, % w/w	Major Markets
Polystyrene (EPS, PS)	74	Packaging
Nylon 6	70	Outerwear, engineering resin
Polycarbonate	62	Auto, construction
Epoxies	35- 55	Adhesives, electrical, paints and coatings,
Nylon 6,6	34	Outerwear, engineering resin
Acrylonitrile butadiene styrene (ABS)	30-45	Auto, appliance, construction
Linear alkyl benzene (LAB)	28-36	Industrial and institutional detergent
Polyurethane	25-53	Auto, appliance, household, construction
Styrene butadiene rubber (SBR)	17-30	Tires, manufactured rubber goods

## Large, receptive markets for <u>drop-in</u>, <u>cost competitive</u>, <u>renewably produced</u> benzene

Note: Large variations in benzene content of epoxies (formulation, hardeners, fillers), ABS (formulation), linear alkyl benzene (chain length of paraffin), polyurethane (formulation), and styrene butadiene rubber (formulation to service requirements).



# Fuels via the Bio-TCat™ Process Renewable Gasoline Blendstock

- Renewable cellulosic biofuel we call 'AnelloMate'
- Cost competitive with petro-based fuels & blendstocks
- Fungible with pipelines, refinery blending systems, fuel distribution and service station infrastructures
- Many product-related advantages over ethanol
  - No oxygenates
  - Less sulfur
  - Higher energy density
  - Greater RIN value in USA

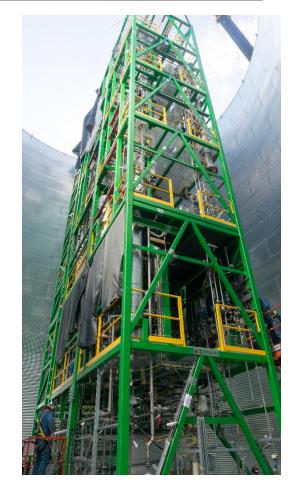


## Anellotech Summary

- Thermal catalytic biomass conversion (Bio-TCat™) of non-food cellulosics for
  - Petro-cost competitive aromatics benzene, toluene, xylenes ("BTX")
  - Fuels: High octane, low RVP, fungible, renewable fuel to meet renewable mandates
- 100% strategic partner funded, licensing business model
- In-depth, long term, highly collaborative joint R&D partners
  - Johnson Matthey Joint Catalyst Development & Manufacturing
  - IFPEN Joint Process Development & Scale Up
  - Axens Process Licensing, Engineering/tech Support
- Funding by multinationals seeking early access to cost competitive bioaromatics, including...
  - Suntory (announced Jan 2016, >\$15MM)
  - Confidential Strategic (\$10 million funding Aug 2015, Feb-Mar 2016)
- Fully integrated development and testing unit start-up in 2016
- Commercial plant by end of this decade

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- Anellotech seeks synergistic partnering opportunities
  - Bio-benzene and other BTX derivative suppliers and their brand owner customers that want a first mover advantage
  - Refiners looking for alternative renewable fuel blendstocks













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